Material Safety Data Sheet

SO-STRONG™ Color Tints

MSDS No. 983-989

Date Of Preparation: October 3, 2007
Revision: 0003

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: SO-STRONG™ Color Tints
General Use: Colorant for polyurethane plastics and elastomers
Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel
Domestic 800-255-3924
International 813-248-0585

Section 2 - Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS Number</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>Weight Percent (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymeric Colorant Blend</td>
<td>Proprietary</td>
<td>None Established</td>
<td>None Established</td>
<td>100</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Acute Effects
Inhalation: Unknown
Skin: Skin contact with the liquid may cause irritation.
Ingestion: If swallowed symptoms may include: gastrointestinal irritation such as, nausea, vomiting and diarrhea.
Carcinogenicity: This product contains no components listed as carcinogenic by IARC, NTP, and OSHA 1910(Z).
Chronic Effects: Unknown

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air. Contact physician immediately.
Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.
Skin Contact: In case of skin contact, wash thoroughly with soap and water.
Ingestion: Do not induce vomiting. Seek medical attention immediately.

After first aid, get appropriate in-plant, paramedic, or community medical support.
Section 5 - Fire-Fighting Measures

Flash Point: 415.4°F (213°C)
Flash Point Method: COC
Flammability Classification: Non-Flammable
Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam
Unusual Fire or Explosion Hazards: None
Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.
Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.

Section 6 - Accidental Release Measures

Spill /Leak Procedures: Dike larger spills to minimize the contaminated area and facilitate salvage or disposal. Avoid run-off into storm sewers and ditches, which may lead to natural waterways. Material should be recovered, if possible or collected by absorbent materials such as dry clay, sand or sawdust.

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment.
Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Engineering Controls:
Ventilation: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

Administrative Controls:
Respiratory Protection: Under normal use conditions, with adequate ventilation, no special respiratory protective equipment is required.
Protective Clothing/Equipment: Wear neoprene, butyl-rubber or nitrile chemically protective gloves to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.
Safety Stations: Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.
Contaminated Equipment: Separate contaminated work clothes from street clothes. Launder before reuse. Remove this material from your shoes and clean personal protective equipment.
Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.
Section 9 - Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Form</td>
<td>Bulk Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Red, Yellow, Green, Blue, Violet, Orange, Brown, Black or White</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight, Sweet</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Miscible</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt;212°F (100°C)</td>
</tr>
<tr>
<td>Melting Point</td>
<td>&lt;32°F (0°C)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.1</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not Determined</td>
</tr>
<tr>
<td>% Volatiles @ 212°F (100°C) @14.7 psia</td>
<td>0.5%</td>
</tr>
</tbody>
</table>

Section 10 - Stability and Reactivity

**Stability:** These products are stable at room temperature.

**Polymerization:** Hazardous polymerization cannot occur.

**Hazardous Decomposition Products:** Thermal oxidative decomposition can produce; carbon monoxide, carbon dioxide and hydrocarbons.

Section 11 - Toxicological Information

**Mutagenicity:** None by Ames Assay

**Acute Oral Toxicity:** LD50 in rats is 4,146 mg/kg (combined sexes)

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

**Disposal:** Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

Section 14 - Transport Information

<table>
<thead>
<tr>
<th>Mode</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>IATA</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>IMDG</td>
<td>Not Regulated</td>
</tr>
</tbody>
</table>

Section 15 - Regulatory Information

**EPA Regulations:**

**SARA 311/312 Codes:**
This product contains the following chemicals that are subject to release reporting requirements under section 313 of SARA Title III. None

SARA Toxic Chemical (40 CFR 372.65): None

SARA EHS (Extremely Hazardous Substance) (40 CFR 355): None
Section 15 - Regulatory Information (continued)

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

States Right To Know, Substance List:

California Proposition 65: This product does not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

Section 16 - Other Information

Prepared By: Dominick J. Finocchio

The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user’s obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.