MATERIAL SAFETY DATA SHEET
(For Printing Ink and Related Materials)

Date: March 7, 1996

SECTION I

MANUFACTURED BY: Graphic Chemical & Ink Company
P.O. Box 27
728 North Yale
Villa Park, IL 60181

EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS: Pine Resin
TRADE NAME: Graphic Powdered Resin

MANUFACTURERS CODE: 11920, 11925

SECTION II - HAZARDOUS INGREDIENTS

SECTION III - PHYSICAL DATA

Boiling Range: N/A
Vapor Density: Heavier than air
Liquid Density: Dark Tan Powder
Appearance:

Type of Odor: 
Evaporation Rate:
Percent Volatile Wt: N/A

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category: N/A
Lowest Flash Point: N/A
LEL:

Extinguishing Media: CO2, Dry Chemical, Water Fog

Special Fire Fighting Procedure: None

Unusual Fire & Explosion Hazards:
When dispersed in air (dust) can be highly flammable and may flash
if exposed to a source of ignition. (Open flame, sparks, etc.)
SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: 10 mg/M3 Treat as an inert or nuisance dust.

Effects of Overexposure: N/A

Emergency First Aid:
Thoroughly wash with soap & water. For eye irritation, flush eyes with clean water. Call Physician. Remove to clean air if respiratory distress occurs. Call Physician.

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid: Minimize dust formation and remove all sources of ignition. (open flames, sparks, etc.)

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Place spilled material in metal container with tight-fitting lid. Wash residue with water.

Waste disposal method:
Incinerate or landfill according to local, state and federal regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Local exhaust.

Protective Equipment (Respiratory, Eye, Etc.):
Dust respirator, safety goggles, impervious gloves.

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Store in cool, dry area away from oxidizing agents.

SECTION X - DISCLOSURE

Disclosure Information:
The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, express or implied, is made with respect to the information contained herein.