MATERIAL SAFETY DATA SHEET
AGFA CORPORATION
100 Challenger Road
Ridgefield Park, NJ 07660

TRANSPORTATION EMERGENCY NON-TRANSPORTATION
CALL CHEMTREC: 800-424-9300 HEALTH EMERGENCY PHONE..: (303) 623-5716
INTERNATIONAL: 703-527-3887 AGFA INFORMATION PHONE..: (201) 440-2500

1. CHEMICAL PRODUCT IDENTIFICATION:

PRODUCT NAME........: G90T Developer Working Strength
PRODUCT CODE........: FKZST000
CHEMICAL FAMILY.....: Aqueous Photochemical Solution
BUSINESS GROUP......: Graphic Systems
AGFA MSDS NUMBER....: 030gws.002

2. COMPOSITION/INFORMATION ON INGREDIENTS:

<table>
<thead>
<tr>
<th>INGREDIENT NAME</th>
<th>/CAS NUMBER</th>
<th>EXPOSURE LIMITS</th>
<th>CONCENTRATION (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylene Glycol</td>
<td>112-27-6</td>
<td>OSHA PEL: Not Established</td>
<td>1-5 %</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH TLV: Not Established</td>
<td></td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>OSHA PEL: 2.0 mg/m3 TWA</td>
<td>1-5 %</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH TLV: 2.0 mg/m3 TWA</td>
<td></td>
</tr>
<tr>
<td>Potassium Carbonate</td>
<td>584-08-7</td>
<td>OSHA PEL: Not Established</td>
<td>1-5 %</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH TLV: Not Established</td>
<td></td>
</tr>
<tr>
<td>Sodium Formaldehyde Bisulfite</td>
<td>870-72-4</td>
<td>OSHA PEL: Not Established</td>
<td>1-5 %</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH TLV: Not Established</td>
<td></td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION:

This product as a whole has not been tested. This hazard information is for the individual ingredients.

******************************* EMERGENCY OVERVIEW *******************************
* WARNING! Color: Light yellow; Form: Liquid; Clear; Odor: * Odorless; May cause eye, skin, and respiratory tract irritation; May cause allergic respiratory reaction; May cause allergic skin reaction; May be harmful if swallowed; * Irritating gases/fumes may be given off during burning or thermal decomposition.

POTENTIAL HEALTH EFFECTS:

ROUTES OF ENTRY.................: Eye and skin contact, inhalation of vapors or mists, accidental ingestion.
HUMAN EFFECTS AND SYMPTOMS OF OVEREXPOSURE:

ACUTE INHALATION..............: The hydroquinone, potassium carbonate, and sodium formaldehyde bisulfite in this product is expected to be irritating to the respiratory tract with symptoms of coughing, sore throat, and runny nose. Sulfites may cause an allergic reaction in some asthmatics and sulfite sensitive individuals. Possible symptoms include bronchoconstriction, sweating, flushing, hives, rapid heart rate, decreased blood pressure, and anaphylaxis. Inhalation of triethylene glycol vapors is unlikely due to its low vapor pressure. However, if misted or handled at elevated temperatures, high concentrations of triethylene glycol can produce drowsiness, headache, dizziness, and nausea.

CHRONIC INHALATION............: Persons who have been previously sensitized to sulfites should take precautions to prevent the inhalation of potassium metasulfite and sodium formaldehyde bisulfite.

ACUTE SKIN CONTACT............: Hydroquinone and sodium formaldehyde bisulfite can be irritating to the skin with symptoms of reddening, itching, and swelling. Potassium carbonate can be severely irritating with symptoms of reddening, itching, swelling, and possible burns. Hydroquinone may cause skin sensitization with symptoms of rash, itching, hives, and swelling.

CHRONIC SKIN CONTACT..........: Sensitization with dermatitis or hives may occur. Repeated or prolonged contact to sulfites may cause an allergic skin reaction in sensitive individuals.

ACUTE EYE CONTACT.............: Hydroquinone and sodium formaldehyde bisulfite can be irritating to the eyes with symptoms of tearing, stinging, reddening, and swelling. Potassium carbonate can be severely irritating with possible burns.

CHRONIC EYE CONTACT.........: Repeated exposure to hydroquinone may cause intolerance of the eyes to light. In addition, repeated overexposure to hydroquinone may cause pigment deposition, which can extend into the cornea with continued exposure to high concentrations. This pigment deposition does not impair vision.

ACUTE INGESTION...............: Ingestion of this product may cause gastrointestinal irritation. Hydroquinone may be harmful if swallowed with symptoms including nausea, vomiting, drowsiness, dizziness, disorientation, bluish skin color, and stomach pain.

CHRONIC INGESTION.............: None known.

OTHER EFFECTS OF EXPOSURE.....: See Section 11.

CARCINOGENICITY
NTP...........................: Not listed
IARC..........................: Not listed
OSHA..........................: Not Listed

MEDICAL CONDITIONS
AGGRAVATED BY EXPOSURE.......: Persons with preexisting eye or skin conditions or impaired pulmonary function may be more susceptible to the effects of this product.

4. FIRST AID MEASURES:

FIRST AID FOR EYES.......: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.
FIRST AID FOR SKIN.......: Flush affected areas promptly with water and soap for 15 minutes. Remove contaminated clothing. In case of continued irritation consult physician.
FIRST AID FOR INHALATION: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
FIRST AID FOR INGESTION.: Drink 1-2 glasses of water. Never give anything by mouth to an unconscious person. Seek medical attention. Take this MSDS to physician.
5. **FIRE FIGHTING MEASURES:**

FLASH POINT..................: Noncombustible
EXTINGUISHING MEDIA...........: Material is not combustible. Use extinguishing media suitable for other combustible materials in the area.
SPECIAL FIRE FIGHTING PROCEDURES: Evacuate personnel to a safe area. Keep personnel removed and upwind of fire. Wear self-contained breathing apparatus.
UNUSUAL FIRE / EXPLOSION HAZARDS: When heated to decomposition emission of toxic fumes of SO2 is possible.

6. **ACCIDENTAL RELEASE MEASURES:**

SPILL OR LEAK PROCEDURES........: Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean up. Dike Spill. Prevent liquid from entering sewers, waterways, or low areas. Soak up with sawdust, sand, oil dry or other absorbent material. For disposal see section 13.

7. **HANDLING AND STORAGE:**

STORAGE TEMPERATURE(MIN/MAX): Store between 40 F (4.4 C) and 80 F (26 C).
Preferred storage is at 68 F (20 C).
SHELF LIFE................: N.A.
SPECIAL SENSITIVITY...........: Keep from freezing.
HANDLING/STORAGE PRECAUTIONS: Avoid eye and skin contact, and store in well-ventilated area. Keep container tightly closed. Do not store with incompatible materials. Do not store or consume food, drink or tobacco in area where they may become contaminated with this material. For incompatibles see section 10.
OTHER NOTES................: Keep out of the reach of children.

8. **PERSONAL PROTECTION:**

PROTECTIVE CLOTHING REQUIREMENTS...: Splash protection required for eyes, e.g., eye glasses with side shields or goggles. For skin protection use chemical resistant gloves and aprons, e.g. made of neoprene, rubber or vinyl.
VENTILATION REQUIREMENTS.........: Use sufficient general room ventilation and/or local exhaust to maintain airborne levels of vapors below applicable exposure limits (see Section 2).
RESPIRATOR REQUIREMENTS.........: Under normal conditions of use, respirator protection is not required. If respirators are used, institute a program in accordance with OSHA standard 29CFR1010.134.
ADDITIONAL PROTECTIVE MEASURES......: Emergency showers and eye wash stations should be made available. Educate and train employees in the safe use and handling of this product.

9. **PHYSICAL AND CHEMICAL PROPERTIES:**

PHYSICAL FORM..............: Liquid
APPEARANCE...................: Clear
COLOR....................: Light yellow
ODOR.....................: Odorless
pH ....................: Approx. 10.1
BOILING POINT............: Greater than 212 F (100 C)
MELTING/FREEZING POINT...: Less than 32 F (0 C)
SOLUBILITY IN WATER ......: Soluble
SPECIFIC GRAVITY ...........: Approx. 1.11
BULK DENSITY...............: Not Applicable
VAPOR PRESSURE ...........: Approx. 23 mbar at 68 F (20 C) (water)

10. **STABILITY AND REACTIVITY:**

STABILITY..................: This is a stable material.
HAZARDOUS POLYMERIZATION...: Will not occur.
INCOMPATIBILITIES..........: Strong acids, oxidizers
INSTABILITY CONDITIONS.....: None known.
DECOMPOSITION PRODUCTS.....: In case of fire, oxides of sulfur, CO2, carbon monoxide and other potentially toxic fumes.

11. TOXICOLOGICAL INFORMATION:

TOXICITY DATA FOR: Hydroquinone
ACUTE TOXICITY
  ORAL LD50.........: 320 mg/kg (Rat) (1)
  SKIN EFFECTS.......: 2% skin - mild (Human); 5% skin - severe (Human) (1)
  OTHER ACUTE EFFECTS: Oral-Human LDLO: 29 mg/kg (1)
CHRONIC TOXICITY.......: Adverse kidney effects have been observed primarily in one strain of male rat (F-344) following chronic administration of oral doses. Nephropathy did not occur in two other strains of rats, mice, or dogs. (2)
CARCINOGENICITY.......: Formation of benign kidney tumors occurred only after nephropathy developed and only in one strain of male rat. Additional effects have been reported. Although an increase in leukemia was reported in the female F-344 rat, this result was not reproduced in a subsequent study. There was no evidence of cancer in male mice following chronic oral administration of hydroquinone. Increases in primarily benign tumors were noted in female mice, although this finding was not reproduced in a subsequent study. No tumors were reported in mice following long-term dermal application of hydroquinone. (2)
MUTAGENICITY.........: Studies using the Ames' test were generally negative. There is some evidence for mutagenicity from studies in animals, in isolated cells taken from animals and plants, and in other microorganisms. (2)
DEVELOPMENTAL TOXICITY: Hydroquinone has not caused birth defects when administered orally at dose levels not causing systemic toxicity in the mother. (2)
REPRODUCTION..........: Hydroquinone has not caused reproductive effects in male or female animals when administered orally at dose levels not causing systemic toxicity in the mother. (2)

1 Occupational Health Services Material Safety Data Sheet
2 Hydroquinone Health, Safety, and Environmental Information, Eastman Chemical Company

TOXICITY DATA FOR: Potassium Carbonate
ACUTE TOXICITY
  ORAL LD50.........: 1870 mg/kg (rat)

TOXICITY DATA FOR: Sodium Formaldehyde Bisulfite
ACUTE TOXICITY
  ORAL LD50.........: 3200 mg/kg (rat)

12. ECOLOGICAL INFORMATION:

NO ECOLOGICAL INFORMATION AVAILABLE

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD.......: Recover nonusable free liquid and/or contaminated water, and dispose of in an approved and permitted treatment system. Remove nonusable solid material and/or contaminated soil, for disposal in an approved and permitted landfill. Discharge to sewer may require approval of permitting authority and may require pretreatment.

14. TRANSPORTATION INFORMATION:

TECHNICAL SHIPPING NAME.......: Aqueous Photochemical Solution
PRODUCT LABEL..................: G90T Developer Working Strength

  DOT (DOMESTIC SURFACE)
  ------------------------
  HAZARD CLASS OR DIVISION ....: Non-Regulated
HAZARD CLASS DIVISION NUMBER....: Non-Regulated

HAZARD CLASS DIVISION NUMBER....: Non-Regulated

15. REGULATORY INFORMATION:

OSHA STATUS...............: This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA STATUS...............: On TSCA Inventory

CERCLA REPORTABLE QUANTITY..: Hydroquinone (CAS# 123-31-9) - 100 lbs.

SARA TITLE III:
   SECTION 302 EXTREMELY
   HAZARDOUS SUBSTANCES..: Hydroquinone (CAS# 123-31-9) - 1-5%
   SECTION 311/312
   HAZARD CATEGORIES.....: Immediate Health Hazard; Delayed Health Hazard
   SECTION 313
   TOXIC CHEMICALS.......: Hydroquinone (CAS# 123-31-9) - 1-5%

RCRA STATUS...............: If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the MSDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

<table>
<thead>
<tr>
<th>COMPONENT NAME</th>
<th>CAS NUMBER</th>
<th>CONCENTRATION</th>
<th>STATE CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>85-90 %</td>
<td>PA3, NJ4</td>
</tr>
<tr>
<td>Triethylene Glycol</td>
<td>112-27-6</td>
<td>1-5 %</td>
<td>PA1, NJ4</td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>1-5 %</td>
<td>PA1, PA4, MA, NJ1, NJ3</td>
</tr>
<tr>
<td>Potassium Carbonate</td>
<td>584-08-7</td>
<td>1-5 %</td>
<td>PA3, NJ4</td>
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<td>870-72-4</td>
<td>1-5 %</td>
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MA = Massachusetts Hazardous Substance List
NJ1 = New Jersey Hazardous Substance List
NJ3 = New Jersey Special Health Hazardous Substance List
NJ4 = New Jersey Other - included in 5 predominant ingredients > 1%
PA1 = Pennsylvania Hazardous Substance List
PA3 = Pennsylvania Non-hazardous present at 3% or greater.
PA4 = Pennsylvania Environmental Hazardous Substance List.

16. OTHER INFORMATION:

HMIS RATINGS: Health Flammability Reactivity Personal Prot
             2 0 0 B
0=Minimal 1=Slight 2=Moderate 3=Serious 4=Severe
B=Safety Glasses, Gloves
AGFA's method of hazard communication is comprised of Product Labels and Material Safety Data Sheets. HMIS ratings are provided by AGFA as a customer service.

REASON FOR ISSUE............: Reviewed, Harmonized
PREPARED BY..................: R. Ruppel-Kerr
APPROVED BY..................: M. Patrick
APPROVAL DATE...............: 02/26/2003
SUPERSEDES DATE............: 12/01/1998
MSDS NUMBER................: 35674

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