Material Safety Data Sheet
Crystal Clear Series
Date Of Preparation: June 2, 2005

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Crystal Clear Series Part B
General Use: Polyurethane Elastomer
Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200
Emergency Contact: Chem-Tel
  Domestic  800-255-3924
  International  813-248-0585

Section 2 - Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS Number</th>
<th>ACGIH TWA</th>
<th>Exposure Limits</th>
<th>OSHA PEL</th>
<th>Weight Percent (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N.J. Trade Secret #221290880-5006P</td>
<td>-</td>
<td>None Established</td>
<td>None Established</td>
<td>40-45</td>
<td></td>
</tr>
<tr>
<td>N.J. Trade Secret #221290880-5050P</td>
<td>-</td>
<td>None Established</td>
<td>None Established</td>
<td>55-60</td>
<td></td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Potential Health Effects

Primary Entry Routes: Dermal
Target Organs: Skin and eyes.

Acute Effects

Inhalation: Vapors, which are not significant unless heated or sprayed can cause irritation to respiratory tract.
Eye: May cause irritation, redness, tearing.
Skin: Contact will cause irritation and reddening swelling.

Ingestion: Effects are unknown.

Carcinogenicity: IARC, NTP, and OSHA do not list any components of these products as a carcinogen.

Medical Conditions Aggravated by Long-Term Exposure: Pre-existing skin disorders.

Chronic Effects Of Overexposure: None Established

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air.
Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.
Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse; seek medical attention if rash develops.

Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately.

After first aid, get appropriate in-plant, paramedic, or community medical support.
Section 5 - Fire-Fighting Measures

Flash Point: >365°F (185°C)  
Flash Point Method: TCC  
Flammability Classification: Non-Flammable  
Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam  
Unusual Fire or Explosion Hazards: None  
Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.  
Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.

Section 6 - Accidental Release Measures

Spill /Leak Procedures: Dike and contain spill; absorb or scrape up excess into suitable container for disposal. Stop or reduce discharge if it can be done safely.  
Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. If ventilation is not sufficient, wear proper respiratory equipment. Use good general housekeeping procedures.  
Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Engineering Controls:  
Ventilation: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.  
Administrative Controls:  
Respiratory Protection: Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear an MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or nonroutine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres. If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.  
Protective Clothing/Equipment: Wear neoprene, butyl-rubber or nitrile chemically protective gloves, boots and aprons to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.  
Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.
### Section 9 - Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear colorless liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild odor</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>None (Polymeric Resin)</td>
</tr>
<tr>
<td>Vapor Density (Air=1); &gt;1</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity (H₂O=1, at 4 °C)</td>
<td>1.03</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>None (Polymeric Resin)</td>
</tr>
<tr>
<td>% Volatile</td>
<td>Nil</td>
</tr>
<tr>
<td>Freezing/Melting Point</td>
<td>None Determined</td>
</tr>
<tr>
<td>Viscosity</td>
<td>8 poise</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>None (Polymeric Resin)</td>
</tr>
</tbody>
</table>

### Section 10 - Stability and Reactivity

**Stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

**Polymerization:** Hazardous polymerization can not occur.

**Chemical Incompatibilities:** Strong acids and oxidizers.

**Conditions to Avoid:** Avoid contamination with water and other materials that react with amines.

**Thermal Decomposition Products:** Oxides of nitrogen, carbon monoxide and carbon dioxide.

### Section 11 - Toxicological Information

**Toxicity Data:**

- **Acute Inhalation Effects:** None established
- **Acute Oral Effects:** None Established
- **Reproductive Toxicity:** None Established
- **Mutagenicity:** None Established
- **Teratogenicity:** None Established
- **Sensitization:** None Established

### Section 12 - Ecological Information

None Established

### Section 13 - Disposal Considerations

**Disposal:** These materials must be disposed of in accordance with applicable Federal, state and local regulations.

### Section 14 - Transport Information

<table>
<thead>
<tr>
<th>DOT</th>
<th>IATA</th>
<th>IMDG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
</tr>
</tbody>
</table>
Section 15 - Regulatory Information

<table>
<thead>
<tr>
<th>Information Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>RCRA Hazardous Waste Number</td>
<td>Not listed (40 CFR 261.33)</td>
</tr>
<tr>
<td>CERCLA Hazardous Substance</td>
<td>(40 CFR 302.4) listed per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112: None</td>
</tr>
<tr>
<td>SARA Toxic Chemical</td>
<td>(40 CFR 372.65): None</td>
</tr>
<tr>
<td>TSCA Inventory Status</td>
<td>All components of these products are listed on the TSCA inventory.</td>
</tr>
<tr>
<td>SARA EHS (Extremely Hazardous Substance)</td>
<td>(40 CFR 355): Not listed, Threshold Planning Quantity (TPQ)</td>
</tr>
</tbody>
</table>

State Regulations:

California Proposition 65: These products do not intentionally contain any chemicals, which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

16 - Other Information

Prepared By: Dominick J. Finocchio  
Title: Technical Director

Disclaimer: The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user’s obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.