1. PRODUCT IDENTIFICATION

PRODUCT NAME(S): CRAYOLA® Washable Markers Broad and Fine Line (Classic Colors, Pastels, Bold, Fluorescent, Screamin', Multi-Cultural, Tropical, Wildlife and Brite), Mini Stampers, Crazy Tips, Wedges Cones and Domes


2. HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>HAZARDOUS COMPONENTS</th>
<th>CAS NO.</th>
<th>OSHA PEL</th>
<th>TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene Glycol</td>
<td>111-46-6</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>2-Amino-2-Methyl Propanol</td>
<td>124-68-5</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

3. PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING POINT: 215-225°F.

FREEZING POINT: Less than 32°F.

VAPOR PRESSURE @ 20°C.: Not applicable

VAPOR DENSITY (AIR=1): <1

EVAPORATION RATE (BUTYL ACETATE=1): <1

SPECIFIC GRAVITY (WATER=1): >1

SOLUBILITY IN WATER: Complete water-soluble

APPEARANCE AND ODOR: Various colors - No odor

4. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT AND METHOD: Not applicable

FLAMMABLE LIMITS IN AIR-
% BY VOLUME: UPPER: None
LOWER: None

EXTINGUISHING MEDIA: Water, CO₂, Foam or Halon 1211
SPECIAL FIRE FIGHTING PROCEDURES: Self-contained breathing apparatus

UNUSUAL FIRE OR EXPLOSION HAZARDS: None

5. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE: Not established

ROUTES OF ENTRY:
    INHALATION: Not applicable
    SKIN: Not applicable
    INGESTION: possible

ACUTE OR CHRONIC HEALTH HAZARDS: None known

EFFECTS OF OVEREXPOSURE: None known

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None known

EMERGENCY AND FIRST AID: If product is swallowed, DO NOT induce vomiting. Call a physician.
    EYES: Flush with water for 15 mins. Contact a physician.
    SKIN: Wash skin with soap and water.
    INGESTION: Consult a physician, hospital or poison control center.
    INHALATION: Remove person to fresh air.

CARCINOGENICITY: THE INGREDIENTS OF THIS PRODUCT ARE ON THE TOXIC SUBSTANCES CONTROL ACT (TSCA) INVENTORY.

6. REACTIVITY DATA

STABILITY: Stable

CONDITIONS TO AVOID: None known

INCOMPATIBILITY (MATERIALS TO AVOID): None known

HAZARDOUS DECOMPOSITION PRODUCTS: None known

HAZARDOUS POLYMERIZATION: Will not occur

CONDITIONS TO AVOID: None known
7. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE OF RELEASE OR SPILL: Recover free product. Keep product out of sewers and watercourses by digging or impounding. Advise authorities if product enters sewers or watercourses. Assure conformity with applicable government regulations.

WASTE DISPOSAL METHOD: In accordance with Local, State and Federal Regulations

PRECAUTIONS TO BE TAKEN IN HANDLING OR STORING: No special precautions

8. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: None required

PROTECTIVE GLOVES: Not required

EYE PROTECTION: Not required

OTHER PROTECTIVE EQUIPMENT: Not required

VENTILATION: Not required

OTHER PROTECTION: Clean, safe, work practices

9. SPECIAL INFORMATION

VOC INFORMATION:

LBS. VOC PER GAL. OF COATING LESS WATER: Not established

N.J. RIGHT-TO-KNOW INFORMATION - TOP FIVE INGREDIENTS

<table>
<thead>
<tr>
<th>CRAYOLA WASHABLE MARKERS</th>
<th>COMPONENTS</th>
<th>CAS Nos.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Water</td>
<td>7732-18-5</td>
</tr>
<tr>
<td></td>
<td>Glycerine</td>
<td>56-81-5</td>
</tr>
<tr>
<td></td>
<td>Ethylene Diamine</td>
<td>12264-18-5</td>
</tr>
<tr>
<td></td>
<td>Tetra Acetic Acid</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Polyethylene Glycol</td>
<td>25322-68-3</td>
</tr>
<tr>
<td></td>
<td>Color - Specific Nos.</td>
<td>CAS Nos.</td>
</tr>
</tbody>
</table>

DATE PREPARED: 12/15/95
APPROVED BY: Millie P. Padron, Senior Process Development Engineer

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