Axson North America, Inc.
1611 Hults Dr.
Eaton Rapids, MI 48827
PHONE: 517-663-8191
FAX: 517-663-0523

TC SERVICES, INC.
9624 GIRARD AVENUE SOUTH
BLOOMINGTON MN 55431
USA

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BLOOMINGTON MN 55431
USA

PAGE NO. : 1
SALES ORDER: :054672
SHIP DATE 01/24/2006
RELATED DOC #: 
SALESMAN :207-1
CUSTOMER PH #:952.888.4377
CUSTOMER PO #:SAMPLE
FOB :PREPAID

SHIP VIA: UPS Ground
TERMS: NET 30
ACCT: TC8001

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<th>DESCRIPTION</th>
<th>UNIT</th>
<th>TOTAL QTY</th>
<th>QTY SHIPPED</th>
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<td>74--05540B</td>
<td>PX 761 PART B POL- 0.450KG</td>
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<td>TUBE</td>
<td>1.00</td>
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SAMPLE FOR EVALUATION
PRODUCT BULLETIN & MSDS ENCLOSED
ATTN: MATT OLSON
FOR: PROTOTYPE SOLUTIONS

NOTES:
1. COMMERCIAL NAME: Ax-Sil 4240 Part A Resin

2. COMPOSITION/INFORMATION ON INGREDIENTS:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
<th>QUANTITY in %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Methylvinylpolysiloxane</td>
<td>N/A</td>
<td>&gt;80</td>
</tr>
<tr>
<td>2. Platinum Complex</td>
<td>N/A</td>
<td>&lt;1</td>
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<tr>
<td>3. N/A</td>
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</tr>
<tr>
<td>4. N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION /DATA:

Exposure Limits: see section XV.
Health Hazard: irritant to eyes. Low dermal and oral toxicity.
Fire Hazard: will burn (see section V).
Explosion Hazard: see section V.

4. FIRST AID MEASURES:

- Change any soiled clothing immediately.
- In case of eye contact: open eyelids as far as possible and flush with large quantities of water for at least fifteen minutes. Call a physician if irritation develops or persists, preferably an eye specialist.
- In case of skin contact: physically remove the product and wash skin thoroughly with soap and water. Consult a physician if skin irritation occurs.
- In case of swallowing: if patient is conscious, give 1-2 glasses of water to drink. Get medical attention.
- In case of inhalation: remove the patient from the contaminated area. Call a physician if after-effects occur.

5. FIRE-FIGHTING MEASURES:

5-1 Fire-extinguisher types:
- Product will burn (Flash Point 299°F). Use foam, carbon dioxide, dry chemical extinguishers, or other media appropriate for materials actually involved in fire.

5-2 Specific fire and explosion risks:
- Exposure to fire may liberate oxides of carbon, silica (crystalline) and other unidentified thermal decomposition products from this product or its packaging.

5-3 Specific protective measures during firefighting:
Firefighting personnel should be equipped with insulated, autonomous respiratory protection equipment.
COMMERCIAL NAME: Ax-Sil 4240 Part A Resin

6- ACCIDENTAL RELEASE MEASURES:

6-1 Individual protection:
Ventilation - General ventilation is required during normal use.
Respiratory protection - only in fire condition
Protective Gloves - Wear appropriate impervious gloves to prevent skin contact.
Eye Protection - Wear face shield or protective safety goggles.
Other protective Equipment - Wear protective clothing to prevent skin contact.

6-2 Environmental protection: Please see § 12

6-3 Decontamination procedures:
- Ventilate area.
- Contain spill material in order to avoid its transfer to sewers or rivers and streams.
- Physically remove the material.
- Cover material with sand, earth or any other similar absorbent material in order to soak product up. The resulting mix may then be shoveled into cans and removed for disposal (Please see § 13).

7- HANDLING AND STORAGE:

7-1 Handling:
- Inform personnel of risks associated with the product, the precautions to be taken and procedures to follow where an accident occurs.
- Observe personal hygiene rules to avoid contact with eyes and skin.
- Avoid inhaling vapors produced by the material.
- General ventilation in the area should be sufficient (fan-driven). Where vapors could possibly escape into the air in the workplace, local specific means of ventilation will be necessary.
- Install showers and eye baths ("fountain" type).
- Wash hands thoroughly at beginning of every work break and at the end of the working day.
- Work stations and the general working area must be kept perfectly clean.
- Avoid exposure to the material of persons having suffered from eczema or still suffering from any skin condition, wound, cut or irritation.

7-2 Storage:
- Keep the material hermetically sealed in its original packaging, protected from humidity and at a temperature below 100°F / 38°C in a well-ventilated storage facility. Material will separate on standing.
- Ensure that the floor of the storage area is impermeable and concave in profile in order to provide effective containment.
- Reproduce labeling on all new packs where original packaging is divided.

8- EXPOSURE CONTROLS/PERSONAL PROTECTION:

8-1 Exposure controls:
Always maintain air contaminant concentrations in the workplace at the lowest possible levels.

8-2 Personal protection:
- Respiratory protection: respirator, if needed (look at §6)
- Gloves: YES (rubber or latex)
- Eye protection: YES (minimum protection of Safety Glasses)

Do not mix work clothing and normal clothing. Wash hands thoroughly at beginning of every work break and at the end of the working day.
COMMERCIAL NAME: Ax-Sil 4240 Part A Resin

9- PHYSICAL AND CHEMICAL PROPERTIES:

Physical state: Liquid
Color: Beige
Odor: odorless
pH: N/A
Flash point: 299F/>148C
Specific gravity: 1.08

10- STABILITY AND REACTIVITY

10-1 Dangerous decomposition by-products:
- These are non-existent if storage and handling rules are followed (please see also § 5-2).
- Excessive heating over long periods causes product degradation.

10-2 Hazardous reactions with:
- Avoid strong acids, bases, and oxidizing agents.

11- HUMAN EFFECTS AND SYMPTOMS OF OVEREXPOSURE:

Primary Route of entry: skin absorption.
Effects on eyes: may be slightly irritating, possibly causing redness and irritation.
Effects on skin: repeated or prolonged single exposure may cause irritation to the skin. May cause a cutaneous allergic reaction in predisposed individual.
Effects of inhalation: inhalation not likely.
Effects on ingestion: low oral toxicity.
Toxicological information: N/A

12- ECOLOGICAL INFORMATION:

Based on data for one or more similar products:
- Ecotoxicity: not known
- Biodegradability: not known

13- DISPOSAL CONSIDERATIONS

Waste Disposal:
If discarded, this material should be treated as non-hazardous.

Container Disposal:
Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed. Empty containers should be disposed of in accordance with all applicable laws and regulations.
COMMERCIAL NAME: Ax-Sil 4240 Part A Resin

14- TRANSPORT INFORMATION:

DOT Regulation: Not regulated (non-hazardous)
Internal label: H0002000

15- REGULATORY INFORMATION:

US Federal Regulation
Toxic Substances Control Act (TSCA): All components are included in the EPA Toxic Substances Control Act Chemical Substance Inventory.
OSHA Hazard Communication Standards (CFR29)
Health ($1910.1200): Irritant
Fire: ($1910.1200): Non-Flammable
Exposure Limits($1910.1000):
EPA SARA Title III
   Section 302 : Extremely Hazardous Chemicals: none
EPA SARA Title III
   Section 311/312: none
EPA SARA Title III
   Section 313: none

Please refer to any other national measures or regulations that may be relevant to the product.

16- OTHER INFORMATION:

HMIS Ratings:

- Health: 1
- Flammability: 1
- Reactivity: 0

Ratings Key: 4 = Highest hazard, 0 = Lowest hazard, * = Chronic Health Hazard

REVEALING MODIFICATION:

Revised: 1/23/2002
Supersedes sheet: N/A This sheet provides a complement to the product use instructions but does not replace them. The information it contains is based on our current knowledge of the product concerned at the date of drafting. That information is given in good faith and does not in any circumstances remove from the user his duty to be aware of and to follow all legal regulations and statutes covering his activities. The user takes sole responsibility for application of safety measures covering the use of the product he is aware of. We also draw the user's attention to the risks attached to any use of the product for applications for which it was not designed.
1. COMMERCIAL NAME: Ax-Sil 4240 Part B Catalyst

2. COMPOSITION/INFORMATION ON INGREDIENTS:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
<th>QUANTITY in %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Polymethylhydrogensiloxanes</td>
<td>N/A</td>
<td>15-40</td>
</tr>
<tr>
<td>2. Polydimethylsiloxane, vinyl terminated</td>
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</tr>
<tr>
<td>3. N/A</td>
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<td>N/A</td>
</tr>
<tr>
<td>4. N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION /DATA:

Exposure Limits: see section XV.
Health Hazard: irritant to eyes. Mildly irritating to skin. Long contact may cause dermatitis.
Low oral toxicity. This product contains dimethylpolysiloxane which can generate formaldehyde as a byproduct of oxidative thermal decomposition beginning at approximately 300°F. Formaldehyde is a potential cancer hazard.
Fire Hazard: will burn (see section V).
Explosion Hazard: see section V.

4. FIRST AID MEASURES:

- Change any soiled clothing immediately.
- In case of eye contact: open eyelids as far as possible and flush with large quantities of water for at least fifteen minutes. Call a physician if irritation develops or persists, preferably an eye specialist.
- In case of skin contact: physically remove the product and wash skin thoroughly with soap and water. Consult a physician if skin irritation occurs.
- In case of swallowing: if patient is conscious, give 1-2 glasses of water to drink. Seek medical attention.
- In case of inhalation: remove the patient from the contaminated area. Call a physician if after-effects occur.

5. FIRE-FIGHTING MEASURES:

5-1 Fire-extinguisher types:
- Product will burn (Flash Point 200°F). Use foam, carbon dioxide, dry chemical extinguishers, or other media appropriate for materials actually involved in fire.

5-2 Specific fire and explosion risks:
- Exposure to fire may liberate silica (crystalline), small quantities of flammable hydrogen gas, formaldehyde, and other unidentified thermal decomposition products from this product or its packaging.

5-3 Specific protective measures during firefighting:
Firefighting personnel should be equipped with insulated, autonomous respiratory protection equipment.
6- ACCIDENTAL RELEASE MEASURES:

6-1 Individual protection:
Ventilation - General ventilation is required during normal use.
Respiratory protection - only in fire condition, or where material is heated to 300F and/or sprayed.
Protective Gloves - Wear appropriate impervious gloves to prevent skin contact.
Eye Protection - Wear face shield or protective safety goggles.
Other protective Equipment - Wear protective clothing to prevent skin contact.

6-2 Environmental protection: Please see § 12

6-3 Decontamination procedures:
- Ventilate area.
- Contain spill material in order to avoid its transfer to sewers or rivers and streams.
- Physically remove the material.
- Cover material with sand, earth or any other similar absorbent material in order to soak product up. The resulting mix may then be shoveled into cans and removed for disposal (Please see § 13).

7- HANDLING AND STORAGE:

7-1 Handling:
- Inform personnel of risks associated with the product, the precautions to be taken and procedures to follow where an accident occurs.
- Observe personal hygiene rules to avoid contact with eyes and skin.
- Avoid inhaling vapors produced by the material, especially when heated and/or sprayed.
- General ventilation in the area should be sufficient (fan-driven). Where vapors could possibly escape into the air in the workplace, local specific means of ventilation will be necessary.
- Install showers and eye baths ("fountain" type).
- Wash hands thoroughly at beginning of every work break and at the end of the working day.
- Work stations and the general working area must be kept perfectly clean.
- Avoid exposure to the material of persons having suffered from eczema or still suffering from any skin condition, wound, cut or irritation.

7-2 Storage:
- Keep the material hermetically sealed in its original packaging, protected from humidity and at a temperature below 100°F / 38°C in a well-ventilated storage facility. Material will separate on standing.
- Ensure that the floor of the storage area is impermeable and concave in profile in order to provide effective containment.
- Reproduce labeling on all new packs where original packaging is divided.

8- EXPOSURE CONTROLS/PERSONAL PROTECTION:

8-1 Exposure controls:
Always maintain air contaminant concentrations in the workplace at the lowest possible levels.

8-2 Personal protection:
- respiratory protection: respirator, if needed (look at §6) use NIOSH approved equipment.
- gloves: YES (rubber or latex)
- eye protection: YES (minimum protection of Safety Glasses)

Do not mix work clothing and normal clothing. Wash hands thoroughly at beginning of every work break and at the end of the working day. Personal hygiene is an important work practice exposure control measure.
9- PHYSICAL AND CHEMICAL PROPERTIES:

Physical state: Liquid
Color: Clear
Odor: slight
pH: N/A
Flash point: >200F/>93C
Specific gravity: 1.04

10- STABILITY AND REACTIVITY

10-1 Dangerous decomposition by-products:
- These are non-existent if storage and handling rules are followed (please see also § 5-2).
- Excessive heating over long periods causes product degradation.

10-2 Hazardous reactions with:
- Avoid strong acids, bases, and oxidizing agents.

11- HUMAN EFFECTS AND SYMPTOMS OF OVEREXPOSURE:

Primary Route of entry: skin absorption.
Effects on eyes: may be slightly irritating, possibly causing redness and irritation.
Effects on skin: repeated or prolonged single exposure may cause irritation to the skin. May cause a cutaneous allergic reaction in predisposed individual.
Effects of inhalation: inhalation not likely.
Effects on ingestion: low oral toxicity.
Toxicological information: Under certain conditions, this product may generate formaldehyde as a byproduct of oxidative thermal decomposition. Formaldehyde is listed as a potential human carcinogen by IARC, OSHA, and ACGIH.

12- ECOLOGICAL INFORMATION:

Based on data for one or more similar products:
- Ecotoxicity: not known
- Biodegradability: not known

13- DISPOSAL CONSIDERATIONS

Waste Disposal:
If discarded, this material should be treated as non-hazardous.

Container Disposal:
Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed. Empty containers should be disposed of in accordance with all applicable laws and regulations.
**COMMERCIAL NAME:** Ax-Sil 4240 Part B Catalyst

**14- TRANSPORT INFORMATION:**

DOT Regulation:
- Not regulated (non-hazardous)

Internal label: H0002000

**15- REGULATORY INFORMATION:**

**US Federal Regulation**
*Toxic Substances Control Act (TSCA):*
All components are included in the EPA Toxic Substances Control Act Chemical Substance Inventory.

*OSHA Hazard Communication Standards (CFR29)*
- Health (§1910.1200): Irritant
- Fire: (§1910.1200): None
- Exposure Limits(§1910.1000): None

**EPA SARA Title III**
- Section 302: Extremely Hazardous Chemicals: none
- Section 311/312: none
- Section 313: none

Please refer to any other national measures or regulations that may be relevant to the product.

**16- OTHER INFORMATION:**

<table>
<thead>
<tr>
<th>HMIS Ratings</th>
<th>Catalyst</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health:</td>
<td>1</td>
</tr>
<tr>
<td>Flammability:</td>
<td>1</td>
</tr>
<tr>
<td>Reactivity:</td>
<td>0</td>
</tr>
</tbody>
</table>

Ratings Key: 4 = Highest hazard, 0 = Lowest hazard, * = Chronic Health Hazard

**REVEALING MODIFICATION:**

1/23/2002

HMIS Ratings: Catalyst

- Health: 1
- Flammability: 1
- Reactivity: 0

Ratings Key: 4 = Highest hazard, 0 = Lowest hazard, * = Chronic Health Hazard

Please refer to any other national measures or regulations that may be relevant to the product.

**REVEALING MODIFICATION:**

Revised: 1/23/2002

Supersedes sheet: N/A This sheet provides a complement to the product use instructions but does not replace them. The information it contains is based on our current knowledge of the product concerned at the date of drafting. That information is given in good faith and does not in any circumstances remove from the user his duty to be aware of and to follow all legal regulations and statutes covering his activities. The user takes sole responsibility for application of safety measures covering the use of the product he is aware of. We also draw the user's attention to the risks attached to any use of the product for applications for which it was not designed.