Material Safety Data Sheet

Copyright, 2009, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

PRODUCT NAME: 3M™ Body Filler P.N. 7504
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/20/09
Supersedes Date: 11/19/08
Document Group: 25-8949-7

ID Number(s):
70-0080-0538-4

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

24-8108-3, 26-9510-4

Revision Changes:
Copyright was modified.
Kit: Component document group number(s) was modified.
Page Heading: Product name was modified.
Kit: Product name was modified.
Kit initial issue message was modified.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a
particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.
Material Safety Data Sheet

Copyright, 2008, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Filler P.N. 7504
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 11/19/2008
Supercedes Date: 10/29/2008
Document Group: 24-8108-3

Product Use: Intended Use: Automotive

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYESTER RESIN (PROPRIETARY)</td>
<td>Trade Secret</td>
<td>15 - 40</td>
</tr>
<tr>
<td>POLYESTER POLYMER</td>
<td>Trade Secret</td>
<td>15 - 40</td>
</tr>
<tr>
<td>TALC</td>
<td>14807-96-6</td>
<td>10 - 30</td>
</tr>
<tr>
<td>STYRENE MONOMER</td>
<td>100-42-5</td>
<td>10 - 30</td>
</tr>
<tr>
<td>SODIUM SILICATE</td>
<td>1344-09-8</td>
<td>3 - 7</td>
</tr>
<tr>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>ZINC PHOSPHATE</td>
<td>7779-90-0</td>
<td>1 - 5</td>
</tr>
<tr>
<td>LIMESTONE</td>
<td>1317-65-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>QUATERNARY AMMONIUM COMPOUNDS</td>
<td>68911-87-5</td>
<td>1 - 5</td>
</tr>
<tr>
<td>SODIUM METABORATE</td>
<td>7775-19-1</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>QUARTZ SILICA</td>
<td>14808-60-7</td>
<td>&lt;= 0.06303</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Off-white liquid with pungent organic odor
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from
fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause target organ effects. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:
Pneumoconiosis: Signs/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Prolonged or repeated exposure may cause:
Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function.
Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>QUARTZ SILICA</td>
<td>14808-60-7</td>
<td>Group 1</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>QUARTZ SILICA</td>
<td>14808-60-7</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>STYRENE MONOMER</td>
<td>100-42-5</td>
<td>Group 2B</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:**  Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:**  Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:**  Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:**  Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>88 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flash Point</td>
<td>31 °C [Test Method: SETAFLASH]</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>1.1 %</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>No Data Available</td>
</tr>
<tr>
<td>OSHA Flammability Classification</td>
<td>Class IC Flammable Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:**  Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:**  Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.
SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

7.2 STORAGE

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilter. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>LIMESTONE</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>QUARTZ SILICA</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>0.025 mg/m³</td>
<td>Table A2</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TWA, respirable</td>
<td>0.1 mg/m³</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>STYRENE MONOMER</td>
<td>ACGIH</td>
<td>TWA</td>
<td>20 ppm</td>
<td>Skin Notation*; Table A4</td>
</tr>
<tr>
<td></td>
<td>CMRG</td>
<td>STEL, Vacated</td>
<td>50 ppm</td>
<td>Skin Notation*; Table A4</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TWA</td>
<td>50 ppm</td>
<td>Table Z-2</td>
</tr>
<tr>
<td></td>
<td>CMRG</td>
<td>STEL, Vacated</td>
<td>100 ppm</td>
<td>Table Z-2</td>
</tr>
<tr>
<td>STYRENE MONOMER</td>
<td>OSHA</td>
<td>CEIL</td>
<td>200 ppm</td>
<td>Table Z-2</td>
</tr>
<tr>
<td>TALC</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>2 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>TALC</td>
<td>CMRG</td>
<td>TWA, respirable</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>CMRG</td>
<td>TWA, as respirable</td>
<td>2 mg/m³</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>TITANIUM DIOXIDE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td></td>
<td>CMRG</td>
<td>TWA, as respirable</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TWA, Vacated, as</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>dust</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td>Table Z-1</td>
</tr>
</tbody>
</table>

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Off-white liquid with pungent organic odor
General Physical Form: Liquid
Autoignition temperature No Data Available
Flash Point 88 °F [Test Method: Closed Cup]
Flash Point 31 °C [Test Method: SETAFLASH]
Flammable Limits - LEL 1.1 %
Flammable Limits - UEL No Data Available
Boiling point > 293 °F
Boiling point > 145 °C
Density 0.965 g/ml
Vapor Density > 1 [Ref Std: AIR=1]
Vapor Density No Data Available
Vapor Pressure 4.5 mmHg
Vapor Pressure No Data Available
Specific Gravity 0.965 [Ref Std: WATER=1]
pH No Data Available
Melting point No Data Available
Solubility In Water No Data Available
Solubility in Water Negligible
Evaporation rate < 1 [Ref Std: ETHER=1]
Volatile Organic Compounds 22.92 % [Test Method: calculated SCAQMD rule 443.1] [Details: excluding exempt compounds]
Percent volatile 22.92 % [Details: excluding exempt compounds]
VOC Less H2O & Exempt Solvents 223.77 g/l [Test Method: calculated SCAQMD rule 443.1]
Viscosity 144000 centipoise - 168000 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Alkali and alkaline earth metals; Strong acids; Strong oxidizing agents; Heat; Sparks and/or flames; Strong bases

Hazardous Polymerization: Hazardous polymerization will not occur. May occur at temperatures over 150ºF (65ºC).

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbons</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Oxides of Nitrogen</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION
ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LB-K100-0532-1

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>STYRENE MONOMER</td>
<td>100-42-5</td>
<td>10 - 30</td>
</tr>
<tr>
<td>ZINC PHOSPHATE (ZINC COMPOUNDS)</td>
<td>7779-90-0</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact 3M for more information.
CALIFORNIA PROPOSITION 65

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2  Flammability: 3  Reactivity: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Section 14: ID Number Heading Template 1 was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy.
In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com
Material Safety Data Sheet

Copyright, 2009, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Blue Cream Hardener
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/26/09
Supercedes Date: 08/12/09

Document Group: 26-9510-4

Product Use:
Intended Use: Automotive
Specific Use: Hardener for Body Fillers

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZOYL PEROXIDE</td>
<td>94-36-0</td>
<td>30 - 60</td>
</tr>
<tr>
<td>BENZOIC ACID, C9-11-BRANCHED ALKYL ESTERS</td>
<td>131298-44-7</td>
<td>10 - 30</td>
</tr>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>10 - 30</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>557-05-1</td>
<td>5 - 10</td>
</tr>
<tr>
<td>OXIRANE, POLYMER WITH METHYLOXIRANE, MONOBUTYL ETHER</td>
<td>9038-95-3</td>
<td>3 - 7</td>
</tr>
<tr>
<td>CALCIUM SULFATE</td>
<td>7778-18-9</td>
<td>3 - 7</td>
</tr>
<tr>
<td>FERRIC FERROCYANIDE</td>
<td>14038-43-8</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>FERRIC AMMONIUM FERROCYANIDE</td>
<td>25869-00-5</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste
Odor, Color, Grade: Blue paste with slight ester odor
General Physical Form: Solid
Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. May cause allergic skin reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Prolonged or repeated exposure may cause:
   Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

   Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

**SECTION 5: FIRE FIGHTING MEASURES**

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Collect as much of the spilled material as possible. Clean up residue. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

**SECTION 7: HANDLING AND STORAGE**

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid skin contact. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Keep container closed when not in use. Avoid breathing of dust created by cutting, sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.
7.2 STORAGE
Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Do not heat under confinement to avoid risk of explosion. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray. To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol. Use an additional glove (e.g. supported PVC or Nitrile) over the PE/EVAL glove, and change the over-glove frequently.

8.2.3 Respiratory Protection
Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZOYL PEROXIDE</td>
<td>ACGIH</td>
<td>TWA, as total dust</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>BENZOYL PEROXIDE</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>CALCIUM SULFATE</td>
<td>ACGIH</td>
<td>TWA, as total dust</td>
<td>5 mg/m³</td>
<td>Skin Notation*; Table Z-1</td>
</tr>
<tr>
<td>CALCIUM SULFATE</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>CYANIDES</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>20 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>ACGIH</td>
<td>TWA, as total dust</td>
<td>5 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>OSHA</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>OSHA</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
</tbody>
</table>

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.
SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Paste
Odor, Color, Grade: Blue paste with slight ester odor
General Physical Form: Solid
Autoignition temperature No Data Available
Flash Point Not Applicable
Flammable Limits - LEL Not Applicable
Flammable Limits - UEL Not Applicable
Boiling point [Details: Decomposes]
Density 1.2 g/ml
Vapor Density No Data Available
Vapor Density No Data Available
Vapor Pressure No Data Available
Vapor Pressure No Data Available
Specific Gravity 1.2 [Ref Std: WATER=1]
pH No Data Available
Melting point No Data Available
Solubility In Water No Data Available
Solubility in Water Negligible
Volatile Organic Compounds 0 % weight [Test Method: calculated SCAQMD rule 443.1]
[VOC Less H2O & Exempt Solvents 0 g/l [Test Method: calculated SCAQMD rule 443.1]
Viscosity 70000 centipoise - 150000 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Acceleratorsdimethylaniline cobalt napthenate and other promoters reducing agents or any hot materials.

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Toxic Vapor, Gas, Particulate</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION
Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Dispose of waste product in a permitted hazardous waste facility.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

**ID Number(s):**


Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

**SECTION 15: REGULATORY INFORMATION**

**US FEDERAL REGULATIONS**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZINC STEARATE (ZINC COMPOUNDS)</td>
<td>557-05-1</td>
<td>5 - 10</td>
</tr>
<tr>
<td>BENZOYL PEROXIDE</td>
<td>94-36-0</td>
<td>30 - 60</td>
</tr>
</tbody>
</table>
FERRIC AMMONIUM FERROCYANIDE 25869-00-5 < 1

AMMONIA COMPOUNDS

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2 Flammability: 2 Reactivity: 0 Special Hazards: Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 9: Property description for optional properties was modified.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a
particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com